

## ANNULAR CUTTERS



### PRODUCT RANGE

Type : HSS / TCT Annular Cutter

Size : 11.0 mm To 100.0 mm

Depth of Cut : 50.0 / 75.0 / 100.0 mm

Grade : HSS - M2, M35 & M42

: Carbide

### APPLICATIONS

- Structural Steel
- Stainless Steel
- Cast Iron
- Mild Steel
- Aluminum
- Corrugated Material

### INDUSTRY

- Construction & Utility
- Railways & Infrastructure
- Bridge and Tower Construction
- Ship Building, Mining, Packaging, Refineries
- Offshore Rigs & Pipelines
- Sheet metal & Fabrication Industry

### HSS & TCT Annular cutter

Diameter	Depth of cut			Grade	Shank
	25	35	50		
12-13	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
14-15	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
16-17	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
18-19	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
20-21	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
22-23	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
24-25	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
26-27	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
28-29	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
30-31	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
31-32	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
33-34	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
35-36	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
37-38	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
39-40	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
41-45	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
46-50	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
51-60	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type
61-100*	25	35	50	M2 / M35 / M42 / TCT	Weldon / Universal type

**Remarks :**

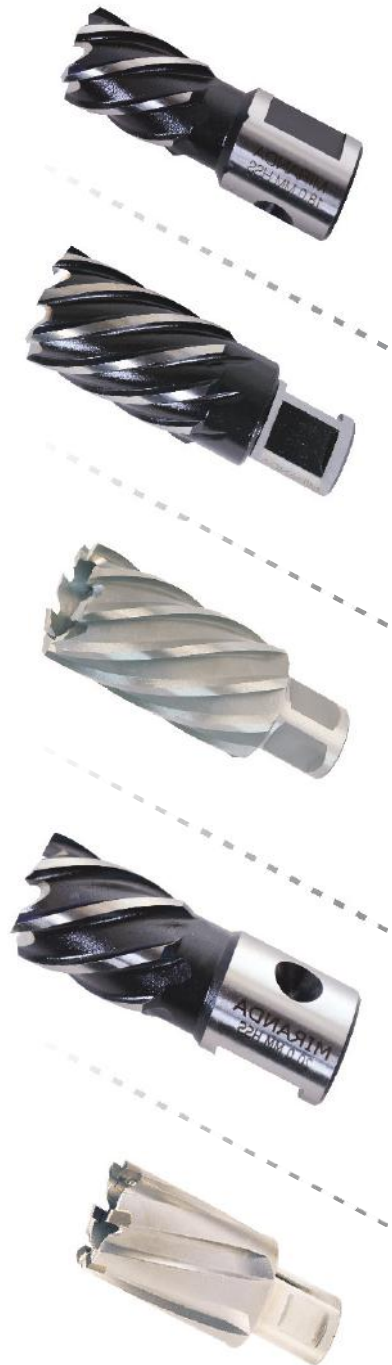
- Special on request
- M42 (8% Cobalt) cobalt HSS are available on request
- Other Shank on request
- Coating on request
- \* Non - stock items are available on request

**Feature:**

Reduced Torque and thrust	—	Due to peripheral cutting
Minimizes kerf area	—	Unique center free design
Reducing HP and feed pressure	—	Alternating tooth geometry
Faster feed, less friction	—	Evenly distributes chip load to multiple cutting edges
Longer tool life	—	Special Heat treatment / surface treatment
Single pass-cutting,	—	No pre drilling required
High accuracy	—	Less Drifting- Precise Center locating
Smooth hole finish	—	Evenly distributes chip load to multiple cutting edges

**Package :**

- Each Annular Cutter is packed in an individual tube.



# Suitable for...

