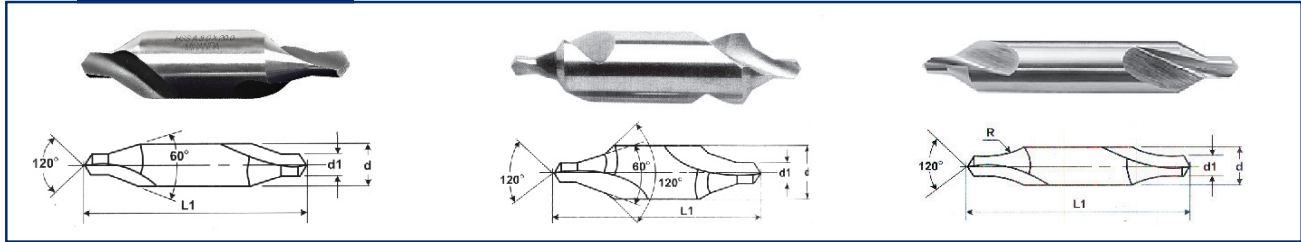


CENTRE DRILLS



HSS CENTRE DRILL TYPE-A IS : 6708 - 1977
DIN : 333

PILOT DIA MM (d1)	BODY DIA (d)	OVERALL LENGTH (L1)	PCK QTY.
1.00	3.15	31.50	1
1.25	3.15	31.50	1
1.60	4.00	35.50	1
2.00	5.00	40.00	1
2.50	6.30	45.00	1
3.15	8.00	50.00	1
4.00	10.00	56.00	1
5.00	12.50	63.00	1
6.30	16.00	71.00	1
8.00	20.00	80.00	1
10.00	25.00	100.00	1

HSS CENTRE DRILL TYPE-B IS : 6709 - 1977
DIN : 333

PILOT DIA MM (d1)	BODY DIA (d)	BELL DIA (d2)	OVERALL LENGTH (L1)	PCK QTY.
1.00	4.00	2.12	35.50	1
1.25	5.00	2.65	40.00	1
1.60	6.30	3.35	45.00	1
2.00	8.00	4.25	50.00	1
2.50	10.00	5.30	56.00	1
3.15	11.20	6.70	60.00	1
4.00	14.00	8.50	67.00	1
5.00	18.00	10.60	75.00	1
6.30	20.00	13.20	80.00	1
8.00	25.00	17.00	100.00	1
10.00	31.50	21.20	125.00	1

HSS CENTRE DRILL TYPE-R IS : 6710 - 1977
DIN : 333

PILOT DIA MM (d1)	BODY DIA (d)	OVERALL LENGTH (L1)	PCK QTY.
1.00	3.15	31.50	1
1.25	3.15	31.50	1
1.60	4.00	35.50	1
2.00	5.00	40.00	1
2.50	6.30	45.00	1
3.15	8.00	50.00	1
4.00	10.00	56.00	1
5.00	12.50	63.00	1
6.30	16.00	71.00	1

HSS CENTRE DRILL TYPE-B.S : 328/III/1950

B. S. NO.	PILOT DIA (d1)	BODY DIA (d)	OVERALL LENGTH L1 Inch	PCK QTY.
BS-1	3/64"	1/8"	1.1/2"	1
BS-2	1/16"	3/16"	1.3/4"	1
BS-3	3/32"	1/4"	2"	1
BS-4	1/8"	5/16"	2.1/4"	1
BS-5	3/16"	7/16"	2.1/2"	1
BS-6	1/4"	5/8"	3"	1
BS-7	5/16"	3/4"	3.1/2"	1

Note :